



REPLACEMENT SHEET

**FIG. 1**  
**PRIOR ART**

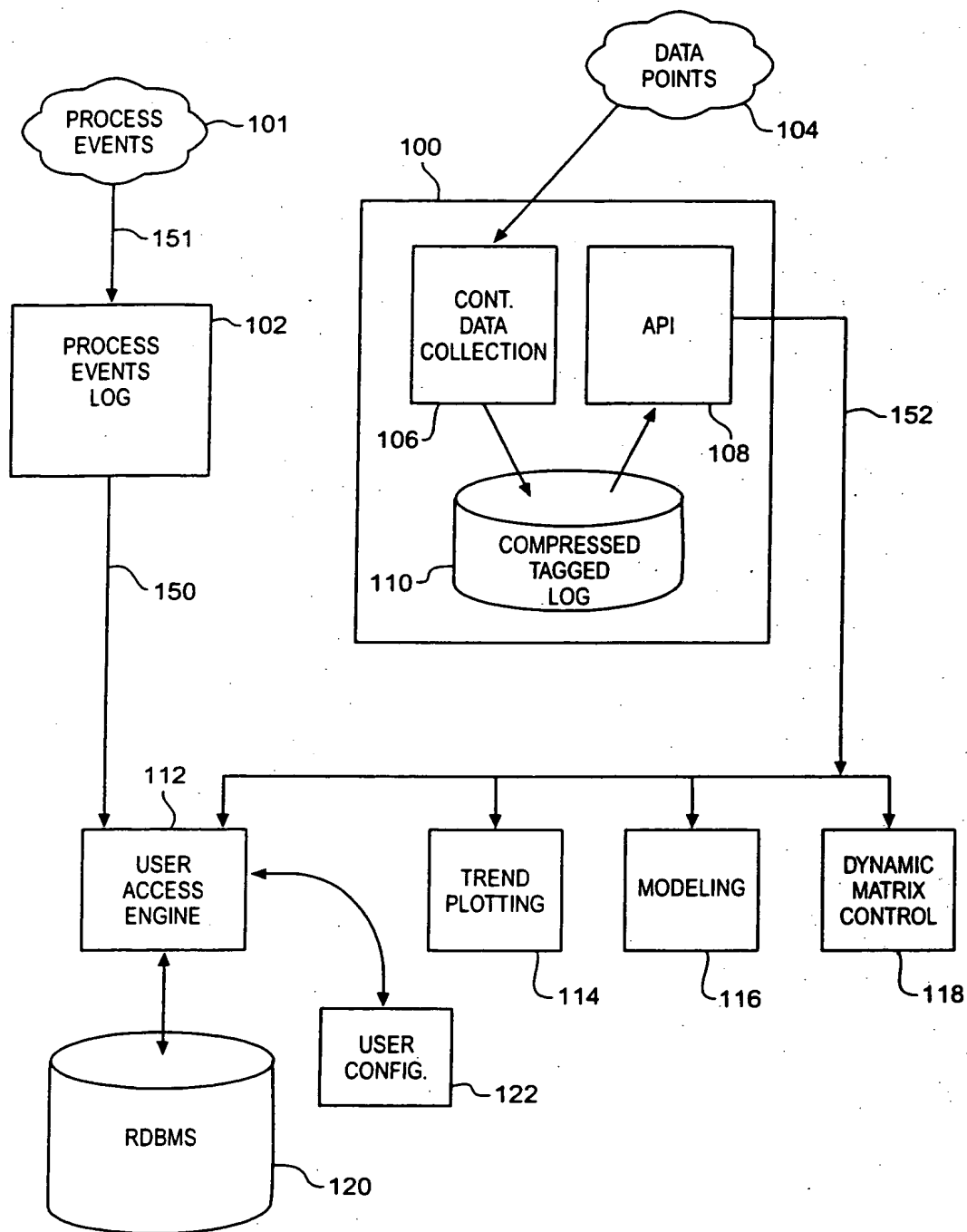
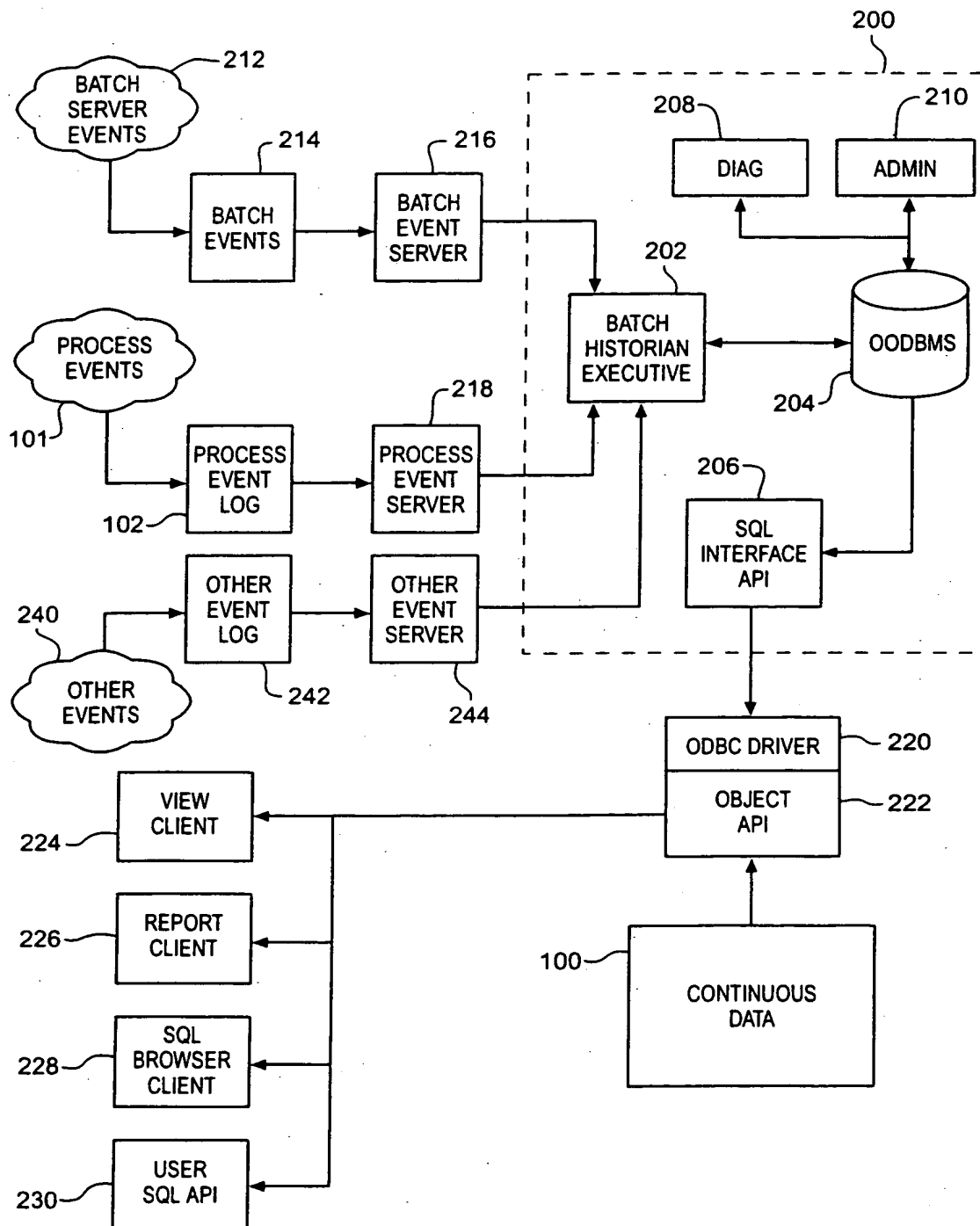
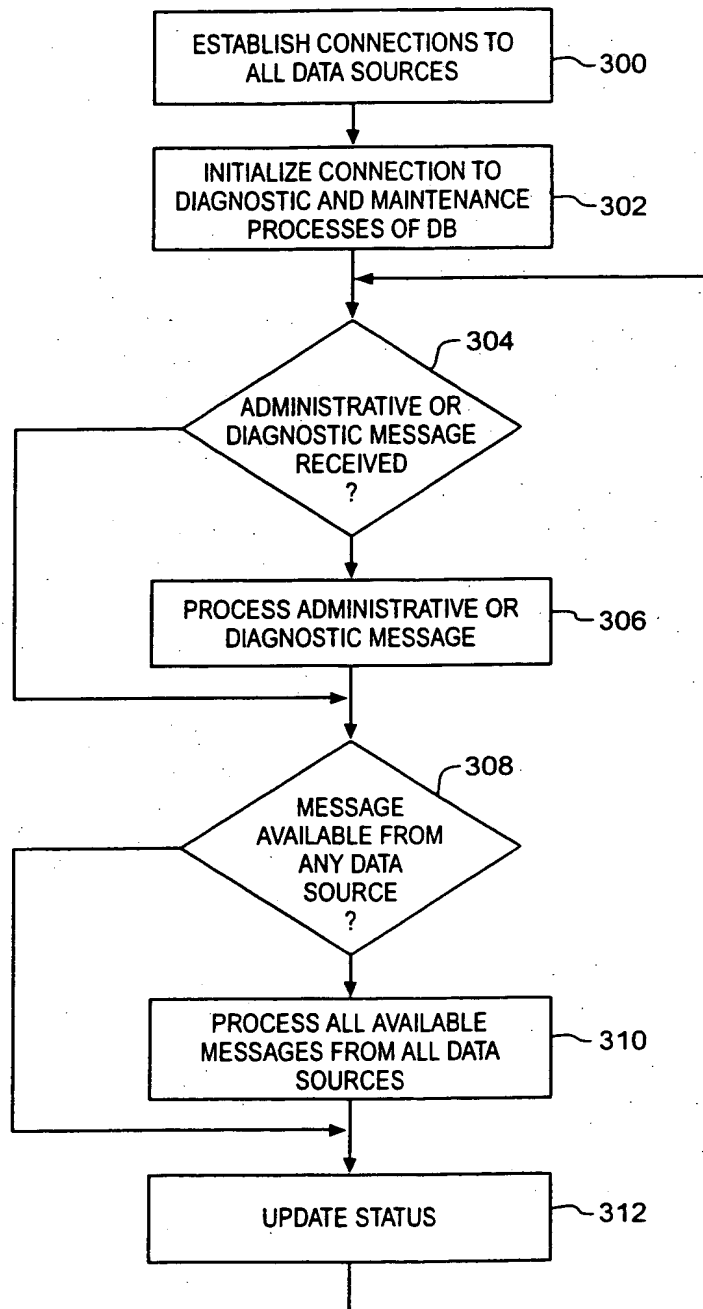


FIG. 2



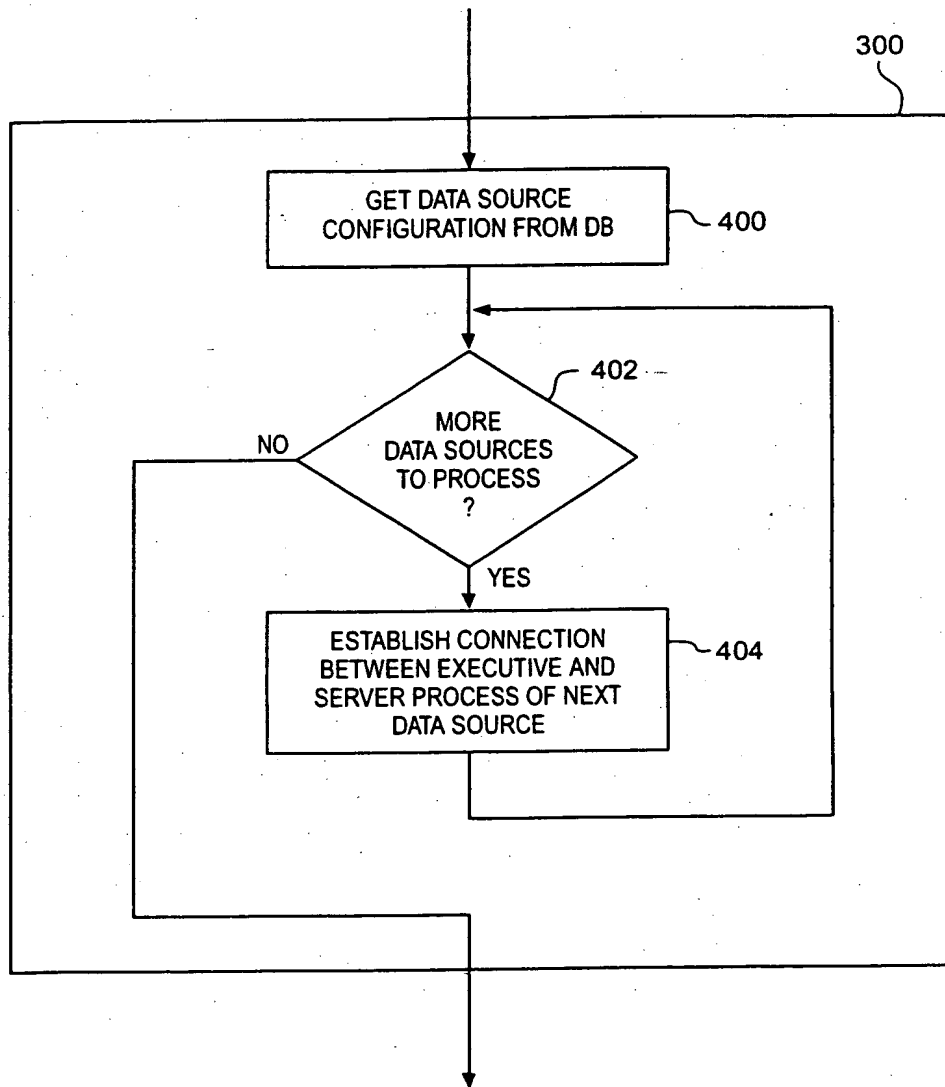
# REPLACEMENT SHEET

**FIG. 3**



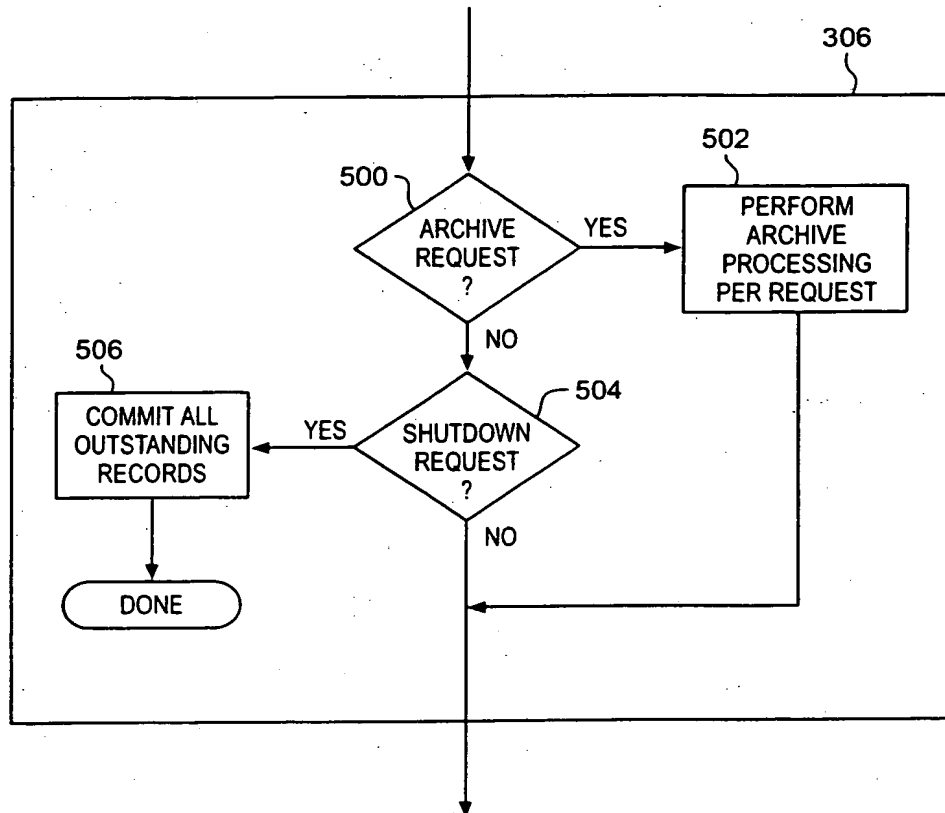
REPLACEMENT SHEET

FIG. 4



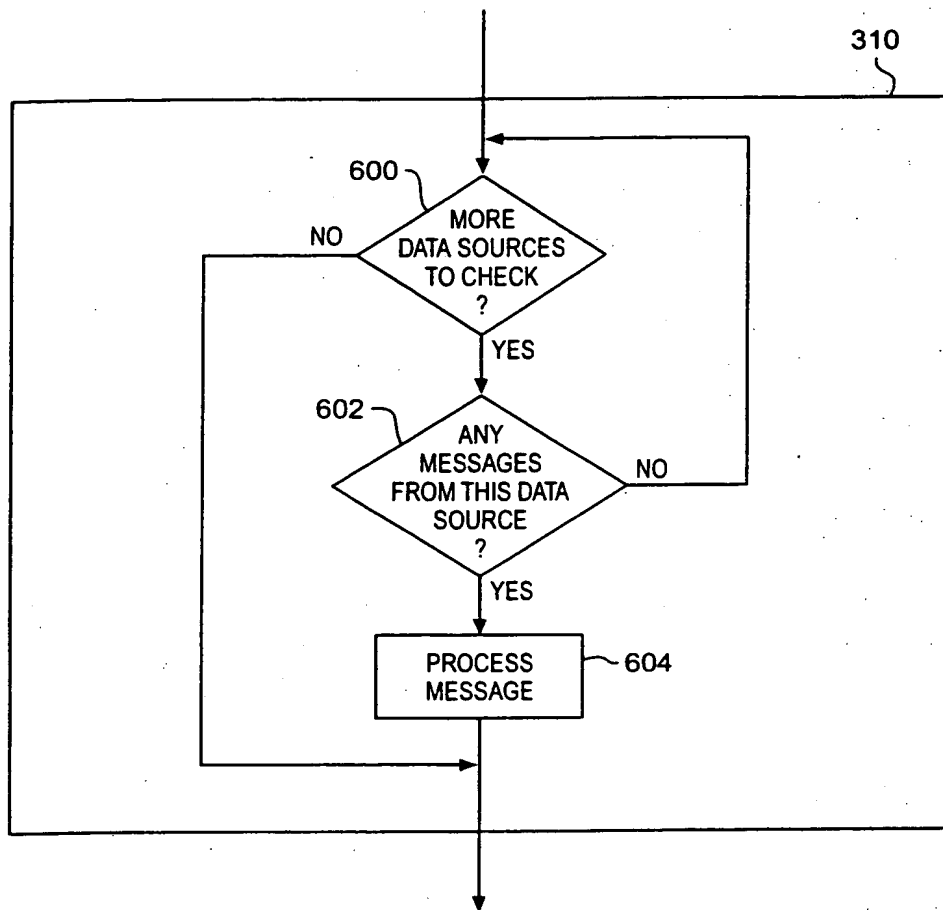
REPLACEMENT SHEET

FIG. 5



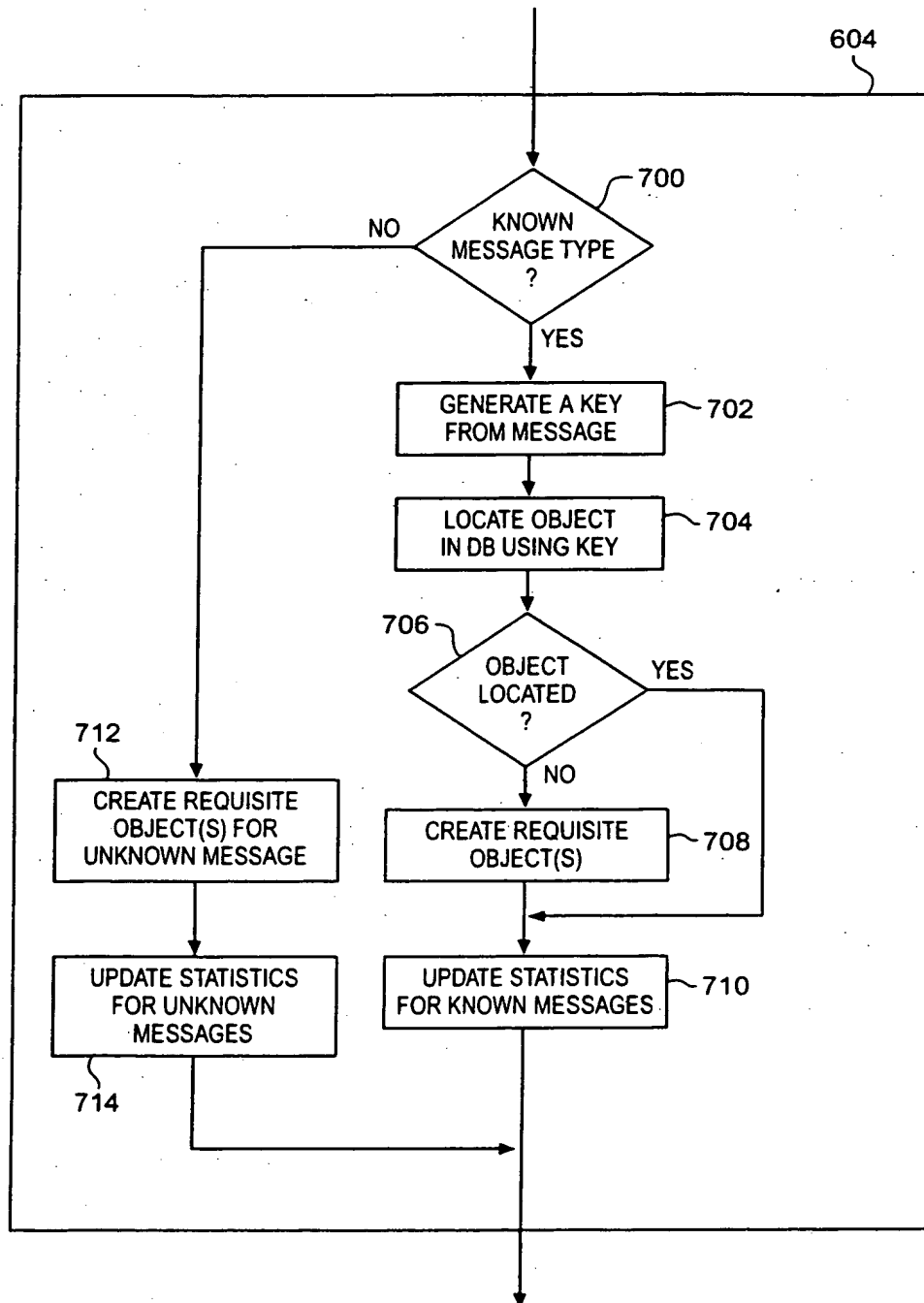
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FIG. 6



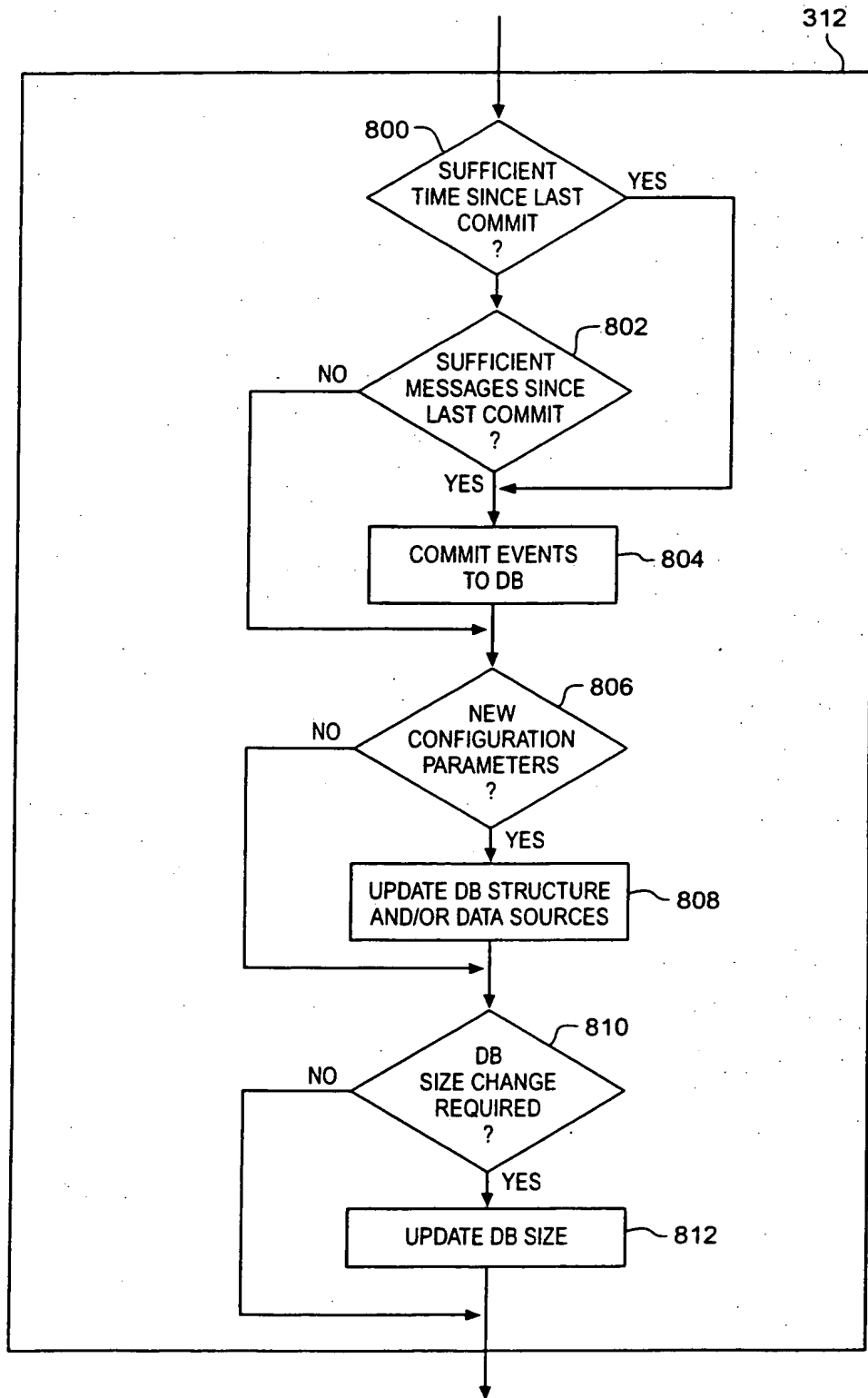
# REPLACEMENT SHEET

FIG. 7



# REPLACEMENT SHEET

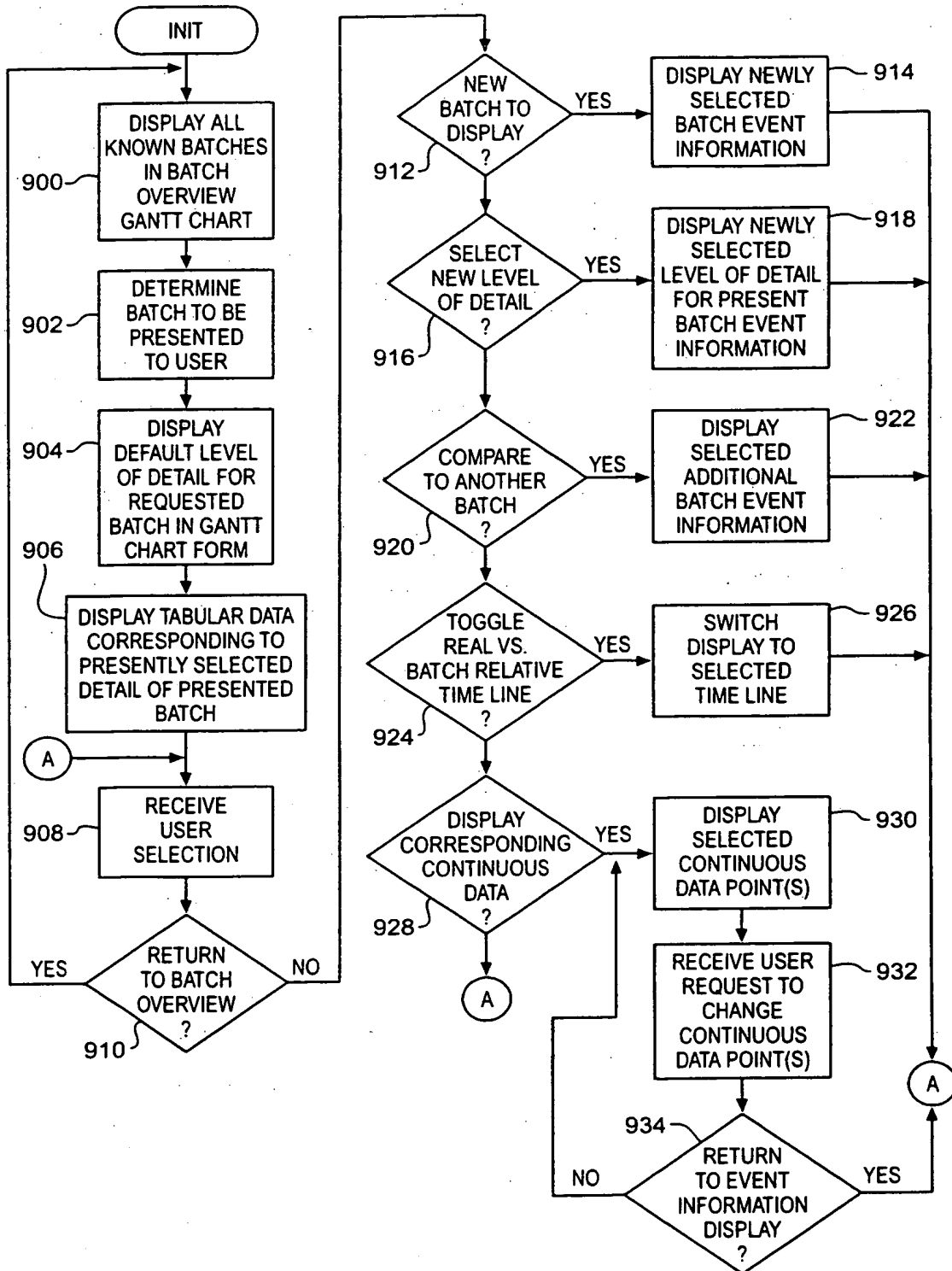
FIG. 8





# REPLACEMENT SHEET

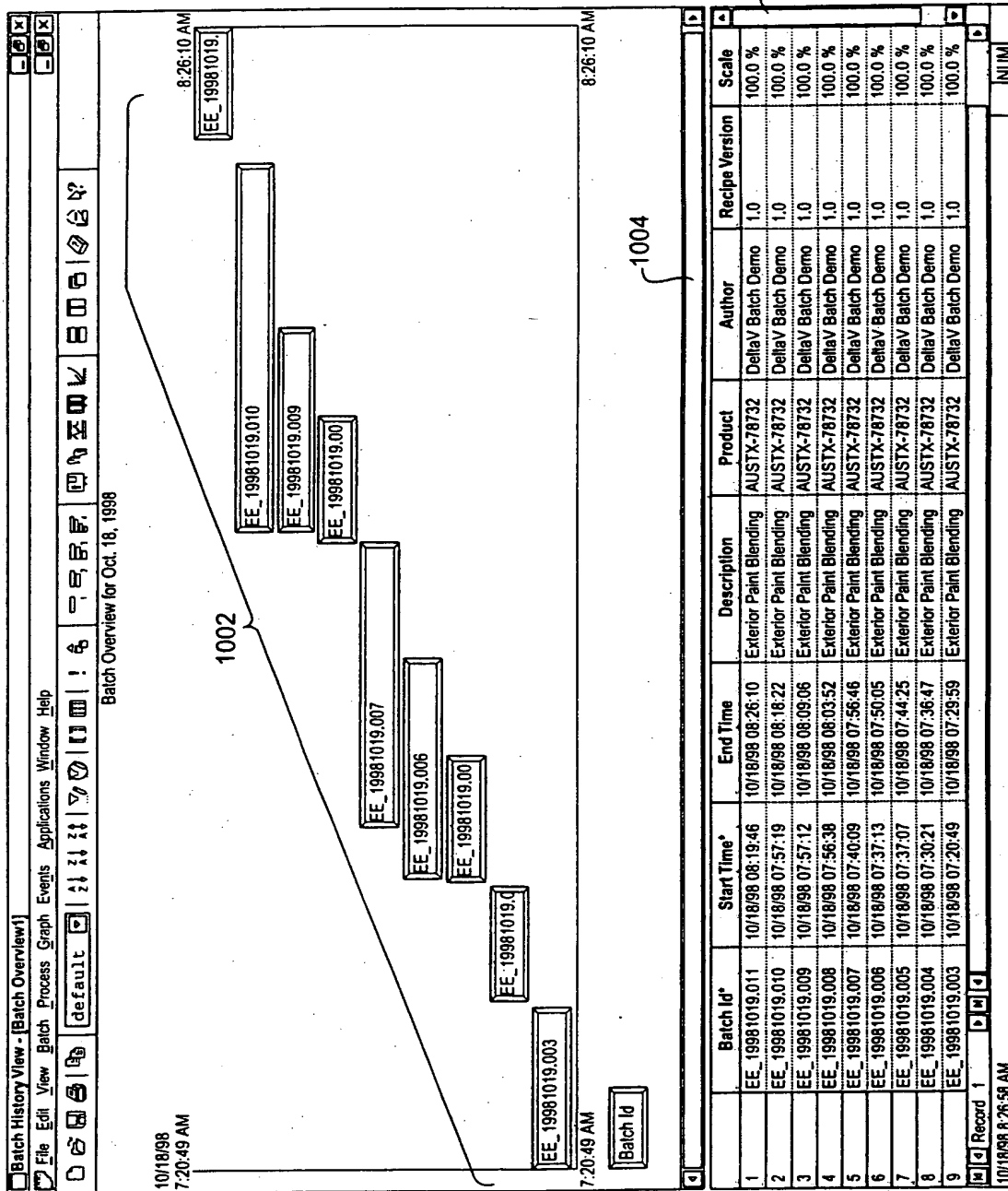
FIG. 9





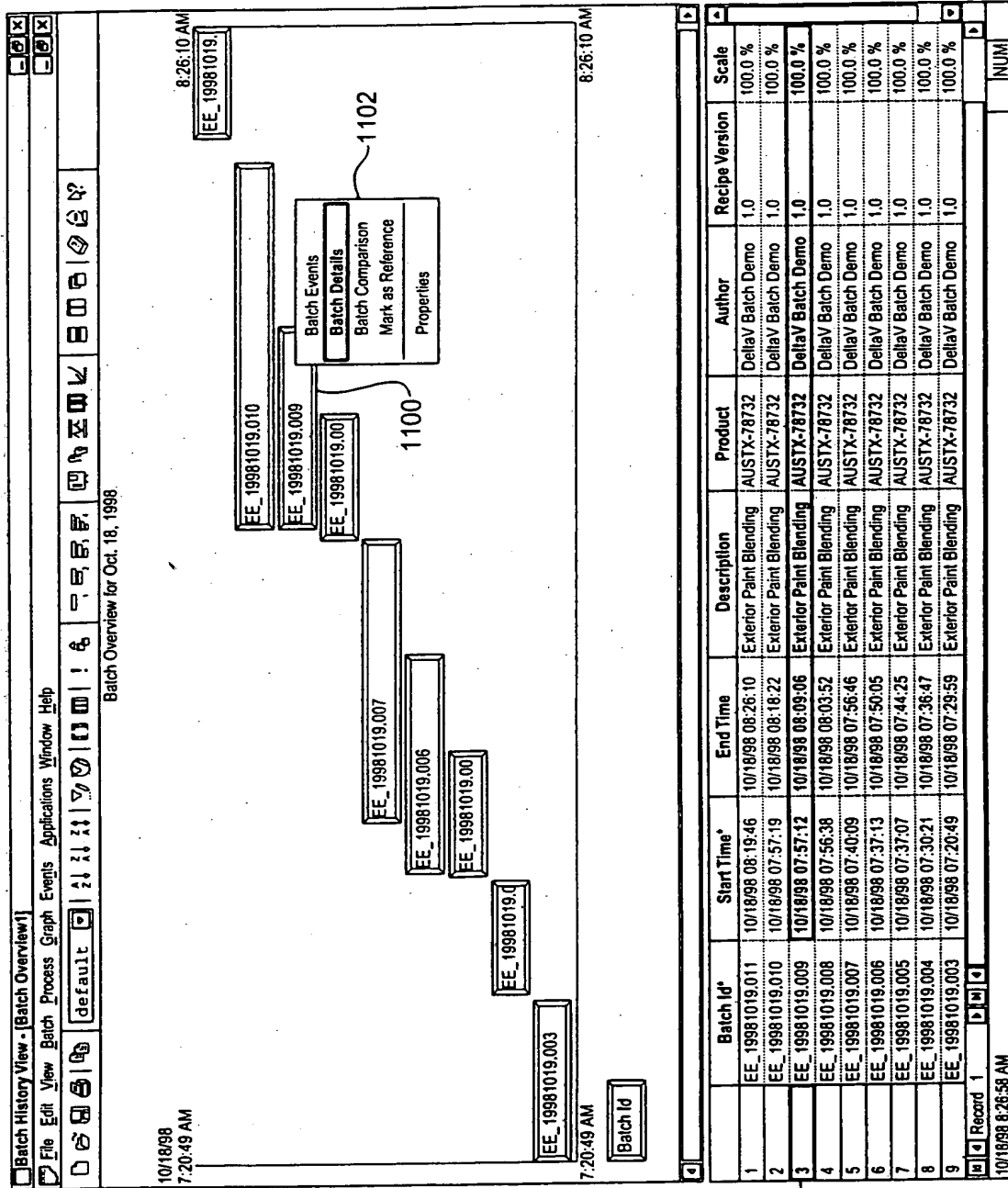
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FIG. 10



# REPLACEMENT SHEET

FIG. 11



**FIG. 12**

Batch History View - EE\_19981019.009 - Batch Details

File Edit View Batch Process Graph Events Applications Window Help

default [Icons] ! @ # \$ % & \* ^ \_ ` { } | ~ \ / : ; " ' , . - + = < > ? [ ] \ / : ; " ' , . - + = < > ? [ ]

Batch Overview for Oct. 18, 1998

10/18/98  
7:57:12 AM

8:01:10 AM

8:05:08 AM

8:09:06 AM

- EXTERIOR\_ENAMEL

-UP\_SEND\_BA

-UP

-U

-OP\_SEND\_BA

-OP

-O

XFER:1-1

PUMP

DU

-UP\_CHRG\_BLND\_STRG:1-1

-OP\_RCV\_BAS

-OP

-O

-OP\_RCV\_CLR:3-1

[CHARGE\_BASE]

[CHARGE\_COLOR:1-1]

[MAN\_INGRD\_ADDTN]

[AGITATE]

[DRAIN:1-1]

1202

1204

1206

1208

1210

1212

1214

7:57:12 AM

8:01:10 AM

8:05:08 AM

8:09:06 AM

Procedure

Unit Procedure

Operation

Phase

1216

Batch Id#	Action Type	Start Time	End Time	Activate Time	Deactivate Time	Procedure
1 EE_19981019.009	phase	10/18/98 08:06:41	10/18/98 08:09:05	10/18/98 08:06:41	10/18/98 08:09:05	EXTERIOR_ENAMEL
2 EE_19981019.009	phase	10/18/98 08:05:54	10/18/98 08:06:41	10/18/98 08:05:54	10/18/98 08:06:41	EXTERIOR_ENAMEL
3 EE_19981019.009	operation	10/18/98 08:05:54	10/18/98 08:09:05	10/18/98 08:05:54	10/18/98 08:09:05	EXTERIOR_ENAMEL
4 EE_19981019.009	phase	10/18/98 08:04:09	10/18/98 08:05:54	10/18/98 08:04:09	10/18/98 08:05:54	EXTERIOR_ENAMEL
5 EE_19981019.009	operation	10/18/98 08:04:09	10/18/98 08:05:54	10/18/98 08:04:09	10/18/98 08:05:54	EXTERIOR_ENAMEL
6 EE_19981019.009	phase	10/18/98 08:03:52	10/18/98 08:04:09	10/18/98 08:03:52	10/18/98 08:04:09	EXTERIOR_ENAMEL
7 EE_19981019.009	operation	10/18/98 08:03:52	10/18/98 08:04:09	10/18/98 08:03:52	10/18/98 08:04:09	EXTERIOR_ENAMEL
8 EE_19981019.009	unilprocedure	10/18/98 08:03:52	10/18/98 08:04:09	10/18/98 08:03:52	10/18/98 08:09:05	EXTERIOR_ENAMEL
9 EE_19981019.009	phase	10/18/98 08:00:36	10/18/98 08:04:09	10/18/98 08:00:36	10/18/98 08:04:09	EXTERIOR_ENAMEL
10 EE_19981019.009	operation	10/18/98 08:00:36	10/18/98 08:04:09	10/18/98 08:00:36	10/18/98 08:04:09	EXTERIOR_ENAMEL
11 EE_19981019.009	phase	10/18/98 08:00:14	10/18/98 08:00:37	10/18/98 08:00:14	10/18/98 08:00:37	EXTERIOR_ENAMEL
12 EE_19981019.009	operation	10/18/98 08:00:14	10/18/98 08:00:37	10/18/98 08:00:14	10/18/98 08:00:37	EXTERIOR_ENAMEL

Record 1

Page 1

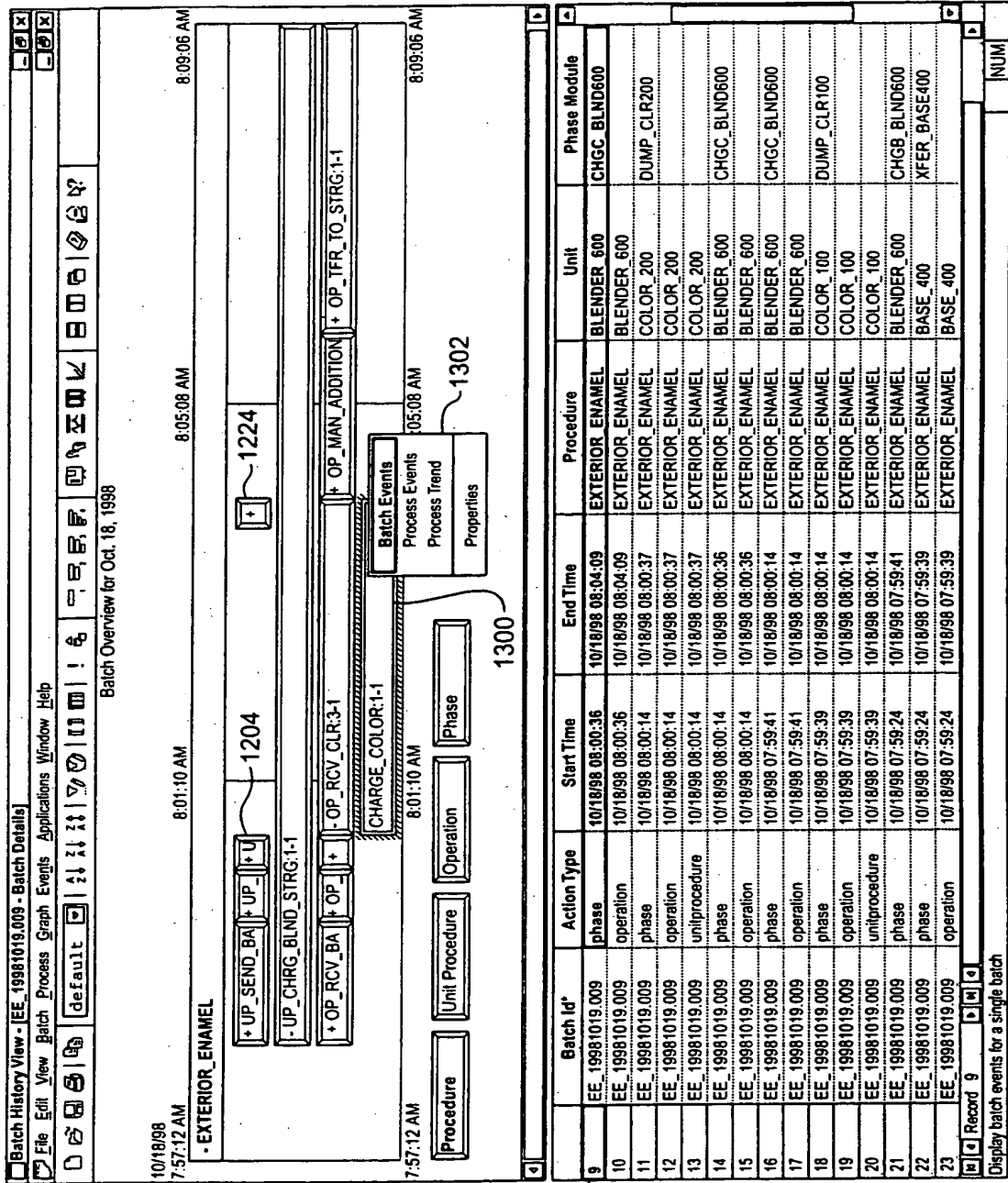
Date

Time

10/18/98 8:09:09 AM

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FIG. 13

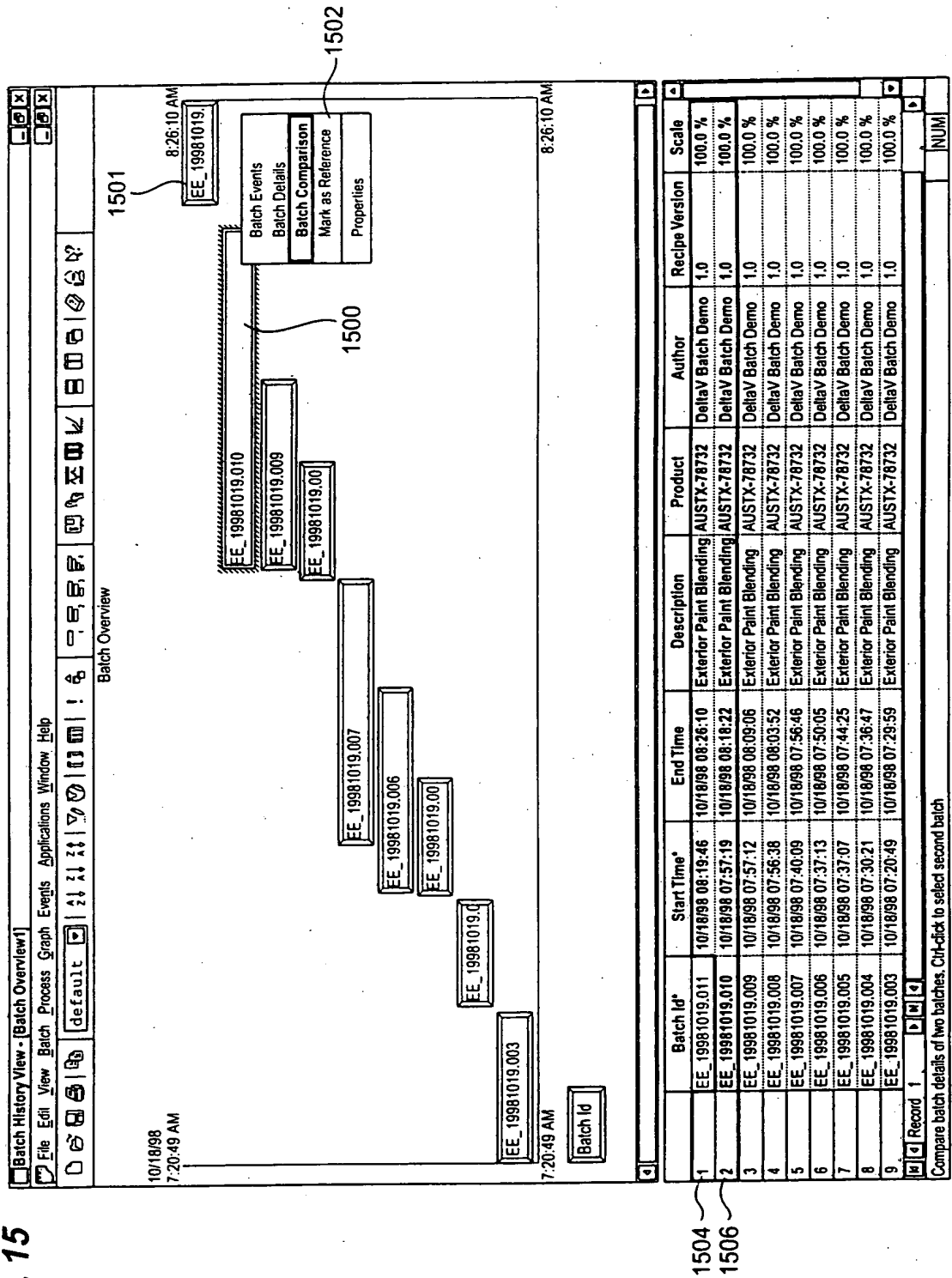


**FIG. 14**

1400

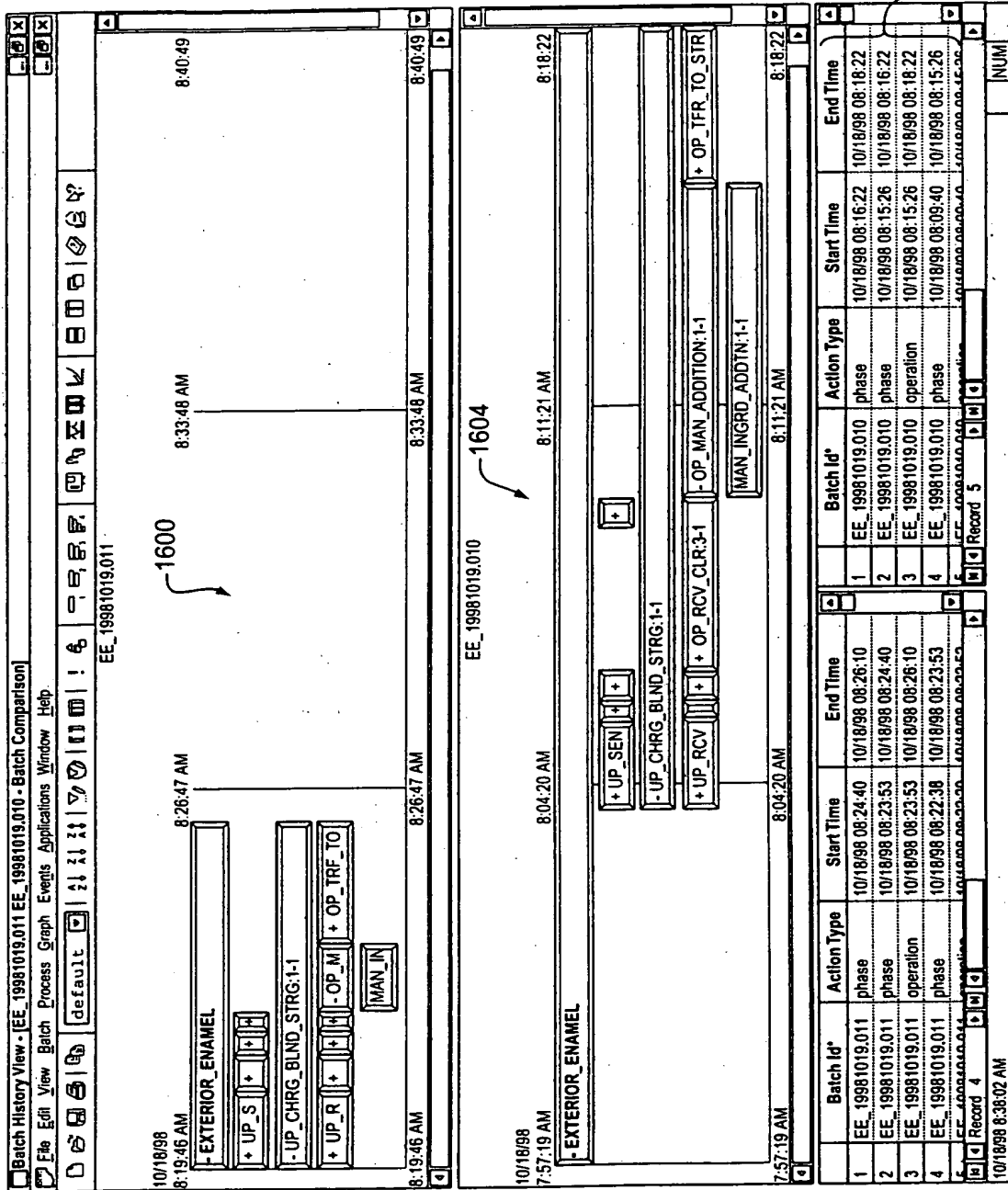
# REPLACEMENT SHEET

FIG. 15



# REPLACEMENT SHEET

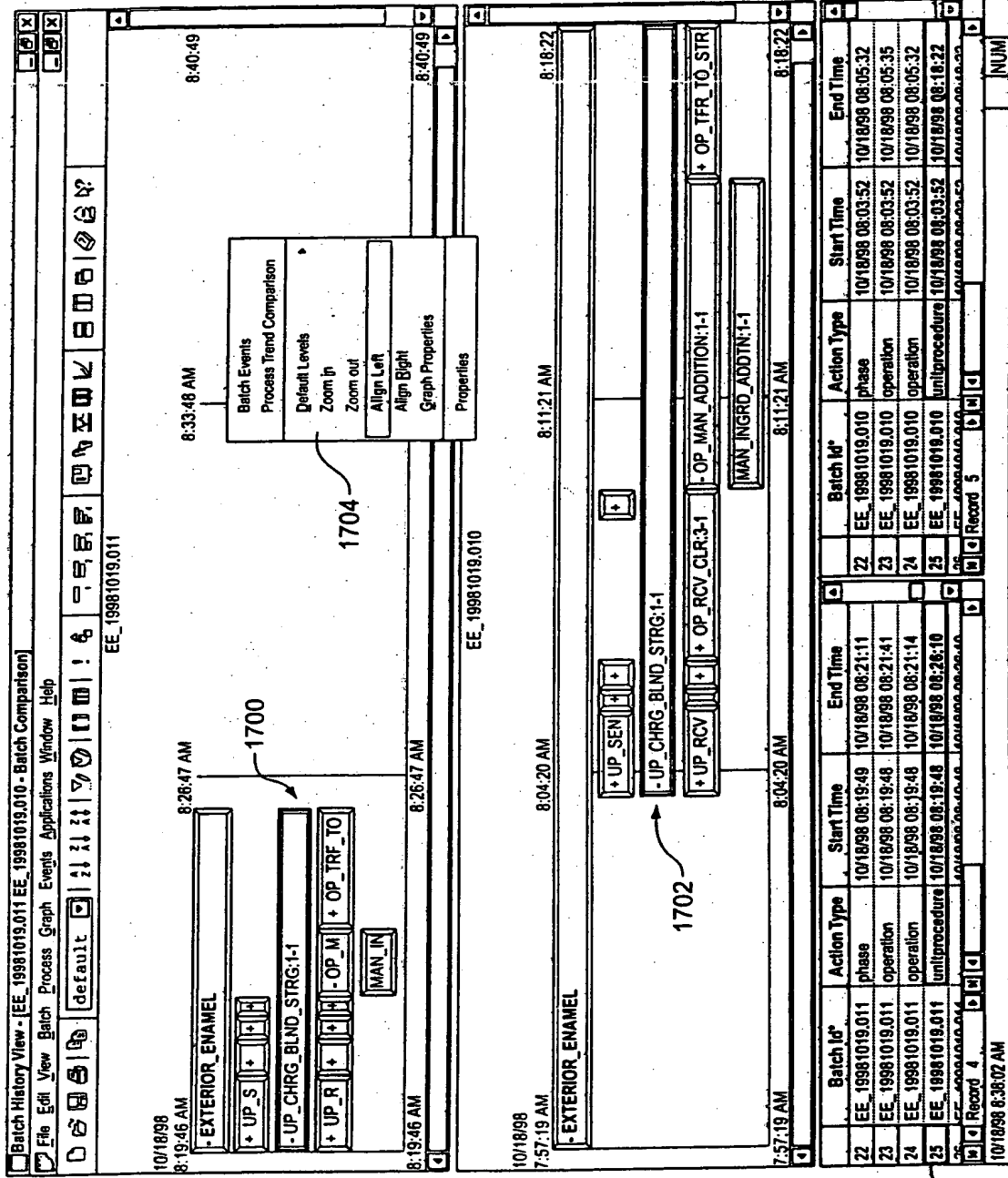
FIG. 16



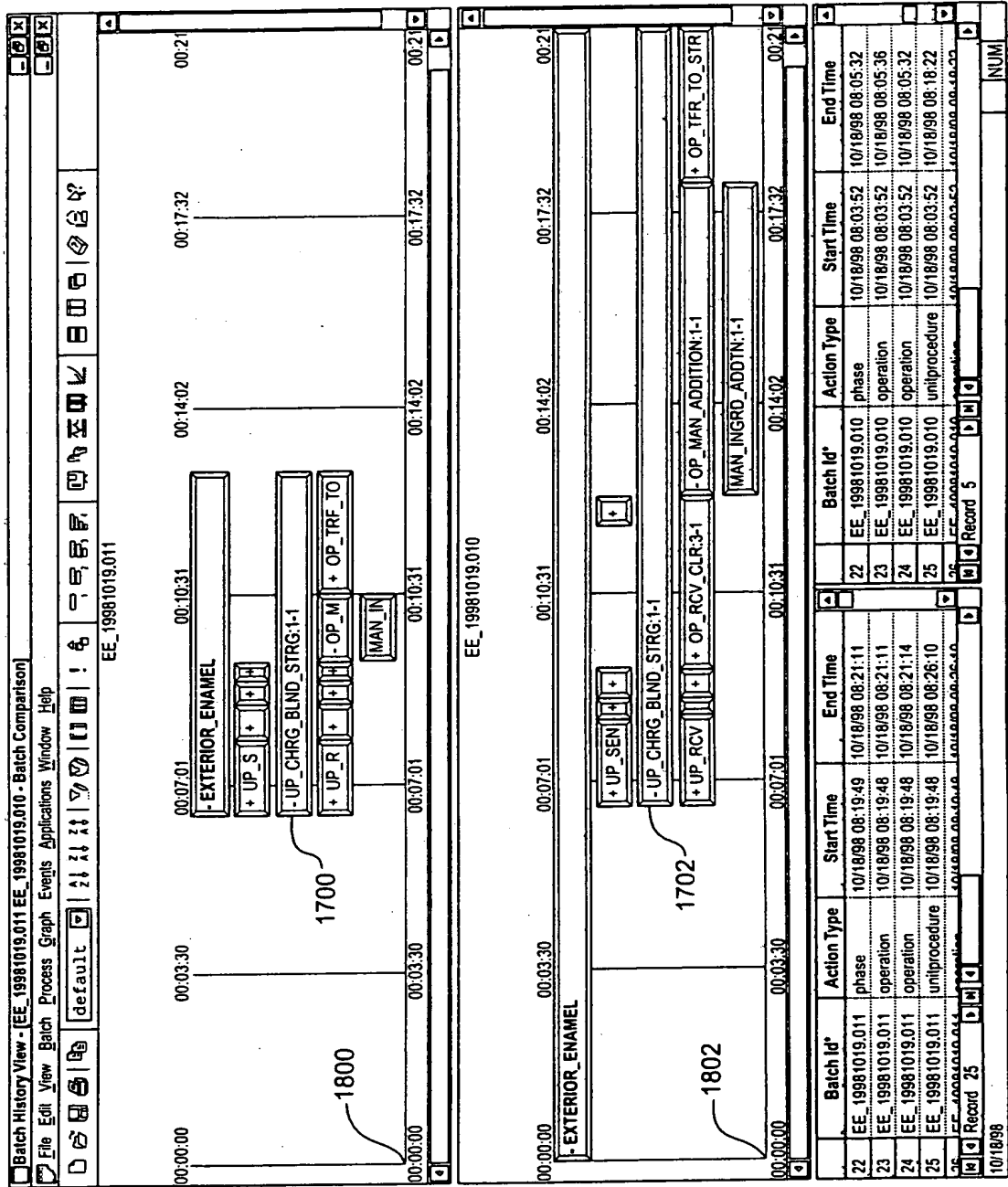


# REPLACEMENT SHEET

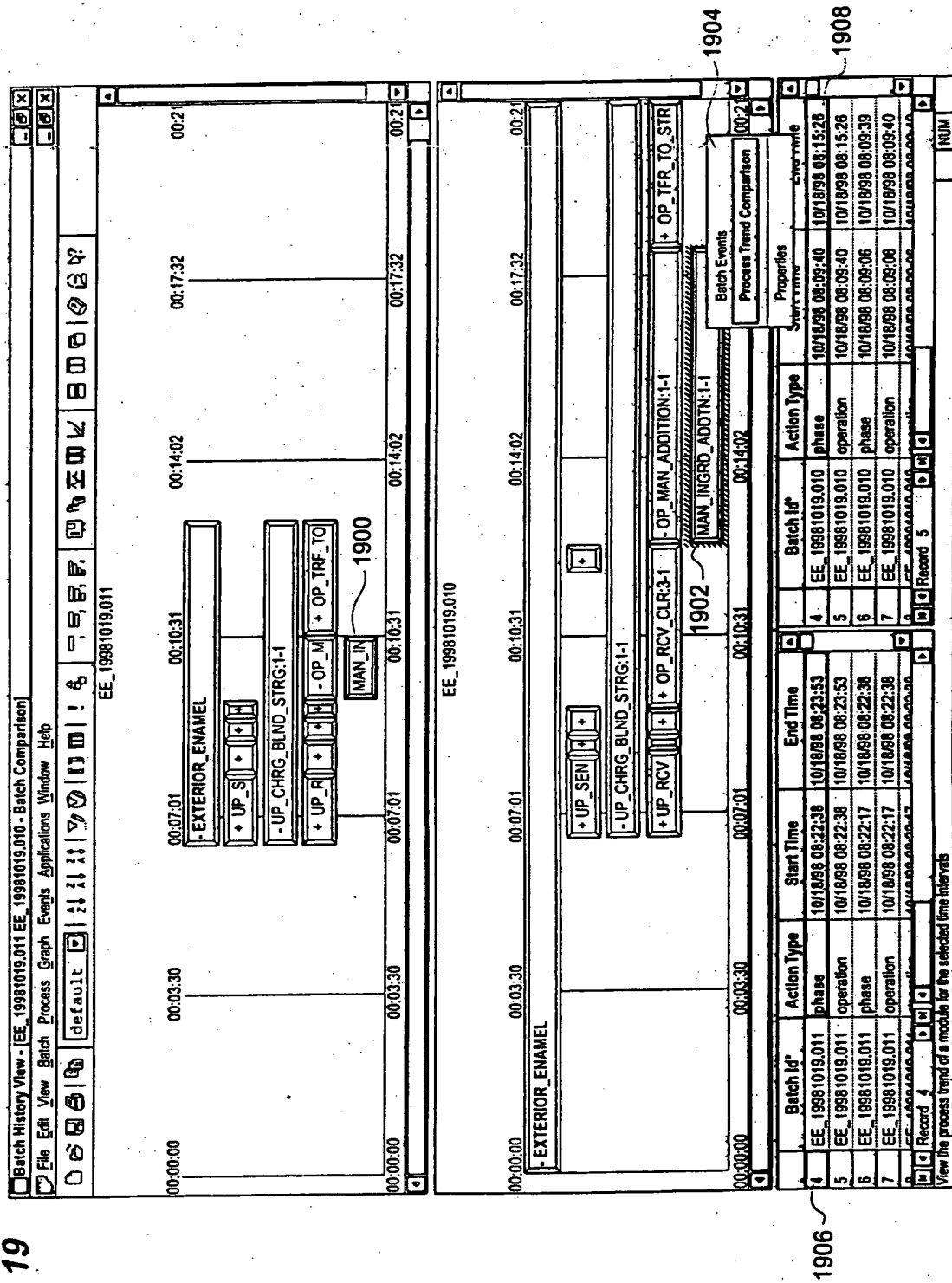
FIG. 17



**FIG. 18**

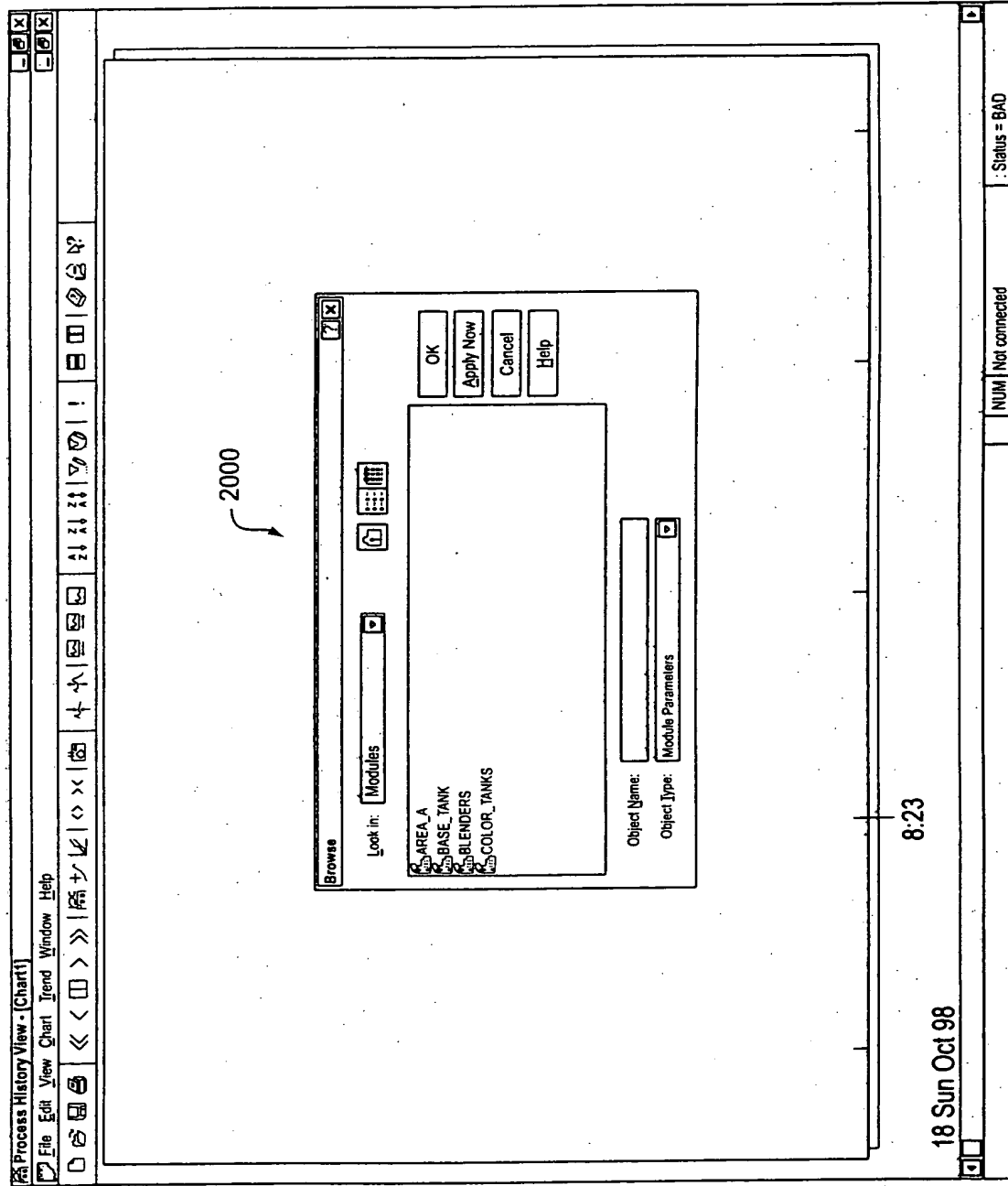


**FIG. 19**



# REPLACEMENT SHEET

FIG. 20



# REPLACEMENT SHEET

FIG. 21

